

FOR IMMEDIATE RELEASE

■ Block & Company, Inc., Realtors brings two new Noodles & Company locations to major Kansas City malls



June 28, 2010 - (Kansas City Metro Area) Block & Company, Inc., Realtors is proud to announce that **Noodles & Company** will open two more restaurant locations Kansas City Metropolitan area.

The first opened last week and is located at the north entrance of Independence Center Mall at 2140 Independence Center Drive in Independence, Missouri. The 2,843 square foot restaurant faces north by mall's 39th Street entrance. Simon Properties was the landlord in this lease transaction.

The second **Noodles & Company** location is located in Oak Park Mall at 95th Street & Quivira Road in Overland Park, Kansas. The 2,500 square foot restaurant is currently under construction and is scheduled to open before Thanksgiving. Noodles & Company will be joined by the American Girl store and Five Guys Burgers & Fries in the former Rainforest Café space. CBL & Associate Properties was the landlord in this lease transaction.

Steve Gasperi of Block & Company, Inc., Realtors, who exclusively represents **Noodles & Company** in Kansas and Missouri negotiated both lease transactions on behalf of **Noodles & Company**.

Noodles & Company is a quick-casual restaurant serving Asian, Mediterranean, and American inspired noodle dishes, soups and salads. The menu is broadly appealing and offers something for everyone from kids to adults. All of the food is prepared fresh, made to order and served fast on real china with real silverware. Since opening their first restaurant in 1995, the company has focused on creating a dining experience they can be proud of.

Block & Company, Inc. Realtors is a full service commercial real estate company headquartered in Kansas City, Missouri since its inception in 1946. The firm's services include brokerage, development, investment, asset/property management, tenant representation, and corporate real estate services. With transactions extending to 187 cities in 35 states, Block & Company manages approximately 6 million square feet of retail, restaurant, office, and industrial space. Block & Company is proud to be known as one of the Midwest's premier full service real estate organizations, consistently ranked among the industry leaders by trade magazines, local business publications, and our industry peers.

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For More Information Contact:

Sara E. Zahner - Marketing Coordinator | Creative Design Manager | 816.412.7319 | szahner@blockandco.com
BLOCK & COMPANY, INC., REALTORS | 605 W. 47th Street, Suite 200 | Kansas City, Missouri 64112 | 816.753.6000 | www.blockandco.com

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